



# *FM 200 RI* *INTERNAL GRINDING MACHINE*

<i>Capacity Workpiece Diameter</i>	<i>40- 200 mm</i>
<i>Capacity Workpiece Width</i>	<i>5-50 mm</i>
<i>Spindle Grinding Wheel</i>	<i>30000 rpm</i>
<i>Diameter Grinding Wheel MAX</i>	<i>125 mm</i>
<i>Maximum of Dressing Spindle</i>	<i>7000 rpm</i>
<i>Number of axis</i>	<i>3 axis</i>
<i>Loader</i>	<i>Anthropomorphihic Robot</i>
<i>Two Type of Dressing System</i>	<i>Roller / Single Point</i>
<i>Precision of Repeated Axis Position</i>	<i>0.002 mm</i>
<i>In Process Gauger and Gap Eliminator</i>	<i>MARPOSS</i>